

Melamine Mold Cleaner

ITEM	TRANSFER TYPE		COMPRESSION TYPE	
COLOR	White		White	
TABLET DENSITY	1.4 ~ 1.6g/cm ³		0.98 ~ 1.08g/cm ³	
FLOW	Spiral Flow	70 ~ 140cm	Disc Flow	80 ~ 110mm
MOLD DENSITY	1.5 ~ 1.7g/cm ³		1.4 ~ 1.6g/cm ³	
MOLDED SHRINKAGE	0.7 ~ 1.2%		0.9 ~ 1.2%	
HOT HARDNESS	Min 70 at 175°C, 1000psi (Shore D)		Min 70 at 175°C, 1000psi (Shore D)	
STORAGE	(Below) 25 °C		(Below) 25 °C	
SHELF LIFE	1 year at around 10°C under storage condition.		1 year at around 10°C under storage condition.	

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MOLDING METHOD	Transfer Molding		Compression Molding
GRADE	MC-701S		MC-201T
TABLET SIZE	Φ13mm, Φ14mm Φ16mm, Φ18mm	Φ40mm, Φ48mm, Φ55mm,	73mm x 38mm x 7mm
TABLET WEIGHT TOLERANCE	Φ13mm: 2.0 – 6.0g Φ14mm: 2.5 – 7.0g Φ16mm: 3.0 – 9.0g Φ18mm: 3.5 – 11.5g	Φ40mm: 45g, 50g Φ48mm: 66g, 75g Φ50mm: 90g, 100g	73mm x 38mm x 7mm - ±5.0g
APPEARANCE	Circular Cylinder		Rectangle